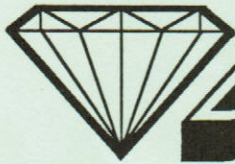


FABRIC INSTALLATION INSTRUCTIONS FOR THE DIAMOND CHASE



DRAW BAR FRAME™

FABRIC STRETCHING INSTALLATION INSTRUCTIONS.

- 1 STEP ONE: (ALL MODELS before fabric is installed) Adjust tension bolts on each side of the frame so that the ends of the draw bar channels bow toward the outside of the frame approximately 1/4" - 3/8" (See (1) on drawing).
- 2 STEP TWO: (ALL MODELS) Center fabric over the frame making sure there is enough material to allow a minimum of 1/1/2" excess on the outside of each of the four draw bars.
- 3 STEP THREE: Start at the end of the keystone draw bar, next to the locking rod insertion hole, and slide the locking rod, with the thick portion DOWN, into the fabric following the plastic fabric insertion tool (2). Be sure to insert the full length of the keystone locking rod.
- 4 STEP FOUR: Double Nylon Locking Rod Draw Bar – install both rods at once starting at the center of each draw bar. Use the plastic insertion tool (2) to press the top rod under the lip of the draw bar, this locks both rods into position. Before inserting rods in the opposite side, be sure to remove fabric slack from the center of the frame. Use the same procedure for the remaining two sides.

Keystone locking rod draw bars also requires removal of slack from center before tensioning. Slack can be removed easily by pressing the fabric inserting tool (2) into the locking slot. Next remove slack and at the same time release the pressure on the locking rod so it locks the fabric in the keystone draw bar, then tension fabric.

- 5 STEP FIVE: Always tension the center bolts first, with a maximum of three revolutions each, on one side then the opposite side (5)A then (5)B etc.
- 6 STEP SIX: Tighten the corner bolts last.

POINTS TO REMEMBER:

NEVER use power tools on the tension bolts to tension or release tension

ALWAYS insert keystone locking rods from the ends through the locking rod insertion hole in the outside of the frame.

REMEMBER the double nylon locking rods are inserted first in the center and then to each of the two ends of the draw bar. First one draw bar then the one opposite.

NOTE: FABRIC REMOVAL (Keystone only) - Insert fabric insertion tool (2) in slot and press down, locking rod will release fabric for easy removal.

