

LARGE FORMAT **Stretching Instructions & Tip**

WARNING! Do not begin stretching until you have completed instructions.

#1 Fabric Alignment

- A. Cut the fabric to the outside dimension of the frame.
- B. Be sure all four sides of the fabric are straight, this should be done by tearing the fabric not cutting.
- C. Start with the short side of the frame, then clamp the fabric to the frame on one end.
- D. Pull the fabric straight along edge of frame and clamp the other end.



STEP 1

#2 Locking Fabric Short Side

- A. Two nylon rods are used for locking the fabric to the rollers.
- B. Center the two rods on top of the roller on the clamped side.
- C. Start in the middle of the roller to insert the rods into the locking channel.
- D. Press the inside rod first followed by the outside rod, hold in place with a finger.
- E. To lock the rods in place use the insertion tool.
- F. Place the insertion tool on top of the locking rods, roll slowly from middle to end, locking the rods in place.
- G. Remove the clamps and repeat steps for the opposite side.



STEP 2

#3 Locking Fabric Long Side

- A. On the long side of the frame, a counter curve / reverse curve is recommended. This will keep fabric tension even when your frame starts to bow.
- B. Three (3) clamps are needed for this process.
- C. Use one clamp in the center of the long side. Then go to end of the roller, move fabric 1/2" inward and clamp. Repeat steps for the opposite side.
- D. Then add additional clamps between middle and both end clamps if desired (up to 5 clamps per side).
- E. Repeat step #2 for locking fabric.
- F. Repeat step #2 and #3 for opposite side.
- G. Remove clamps, repeat steps for the opposite side.



STEP 3



Diamond Chase Co.