

#4 Corner Softening

- A. You must soften all sides before starting.
- B. 1" of softening per foot is recommended.
- C. Example: frame size 12'x6'.
 - 12' side – 12" of softening each end (more is better)
 - 6' side – 12" of softening each end (same as length)
- D. Mark a 12" line on your fabric from the end of the locking rods to the middle of the roller.
- E. Place your finger at the end of the mark, lift outside rod and slide fabric to the inside frame.
- F. Repeat on all sides.

#5 First Tension

- A. Start with the long side.
- B. Loosen outside hex nuts on each end of the roller.
- C. Rotate the roller back, leaving the locking rods visible.
- D. Tighten hex nuts.
- E. Repeat steps on the opposite side.
- F. Then do the short sides.

#6 Trimming Fabric

- A. Trim corners from inside hex nut to inside hex nut, trim in arc shape not straight cuts.
- B. Trim the outside rollers if desired.

#7 Second Tension

- A. Before tensioning soften corners.
- B. To soften corners under tension, roll the insertion tool along the ends of the inside locking rod.
- C. Rolling back and forth with pressure at same distance releases tension in corners.
- D. Loosen hex nuts and rotate rollers.
- E. Use a tension meter for proper tension levels.

Tips

- 1. Be sure the end of locking rods are smooth and rounded, if not, use a sharpener to round nicks.
- 2. Check the locking channel for nicks.
- 3. Make sure all hex nuts are tight before starting.
- 4. Use hand clamps to hold fabric straight.



STEP 4



STEP 7

